

Dart Aerospace Ltd.

Process Sheet

SB 06/06/05

Drawing Name : SHROUD ASSEMBLY

Part Number : D3467041
Drawing Number : D3467 REV B
Project Number : N/A
Drawing Revision : B
Material : *N/A*
Due Date : 10/6/2006

Qty: 4 Um: Each

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0	D3467043	FWD PLATE ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1 D3467-043 Fwd Plate Ass

Batch
B26947

mf. 06/10/05

2.0	D3467045	BAFFLE & DEFLECTOR ASSEMBLY
-----	----------	-----------------------------

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description
-----	-------------	-------------

1 D3467-045 BAFFLE & DEFLECTOR ASSEMBLY

Batch

B 28553

3.0	D3467047	COVER PLATE ASSEMBLY, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
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1 D3467-047 cover lh

Batch B 24554

MF. 06/10/05

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD ASSEMBLY

Job Number: 28536

Part Number: D3467041

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

D3467048

COVER PLATE ASSEMBLY, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3467-048	cover rh	B 28555

MF. 06/10/05

5.0

NAS679A3

NUT SELF LOCK



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
8	NAS679A3	Nut	M100651

MF. 06/10/05

6.0

AN96010

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 72.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
18	AN960-10	Washer	M5519

MF. 06/10/05

7.0

AN33A

Bolt



Comment: Qty.: 18.0000 Each(s)/Unit Total : 72.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
18	AN3-3A	Bolt	M100651

MF. 06/10/05

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D3467

MF. 06/10/10

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/10/10

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD ASSEMBLY

Job Number: 28536

Part Number: D3467041

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with fine point marker and Stock

Location: 5+371

PC 4/10/11 (1)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

PC 6/18/11

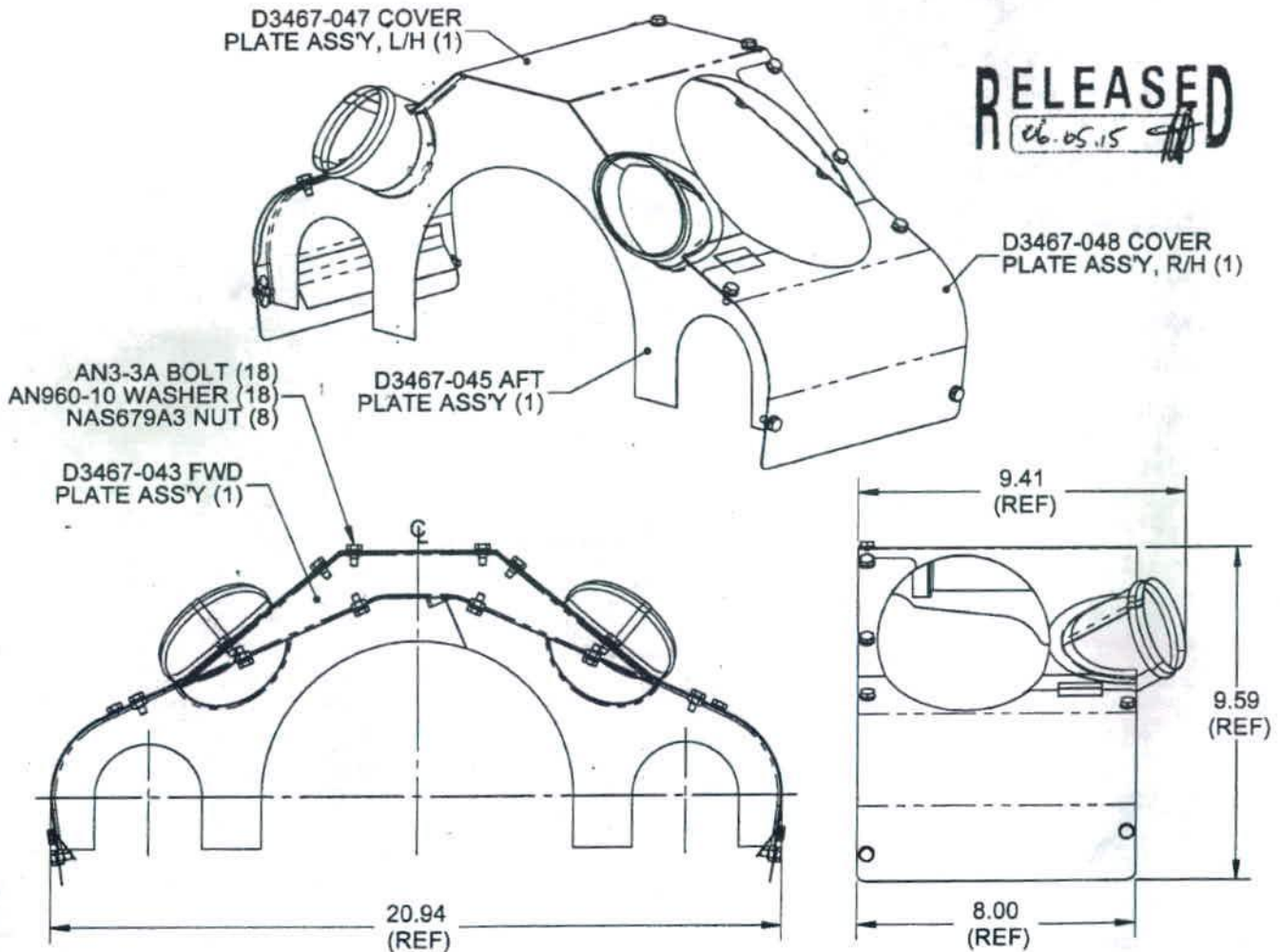
Job Completion



U 06.10.11

DART

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3467	REV. B SHEET 1 OF 15
DATE 06.05.15		TITLE SHROUD ASSEMBLY	SCALE 1:5
A	05.12.07	NEW ISSUE	
B	06.05.15	Ø0.250 & Ø0.203 WERE Ø0.194 ; UPDATED D3467-9F/-15F	

**D3467-041 SHROUD ASSEMBLY****NOTES:**

- 1) IDENTIFY WITH DART P/N D3467-041 USING FINE POINT PERMANENT INK MARKER
- 2) ASSEMBLY IS SYMMETRICAL ABOUT CENTERLINE
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -041	P/N	DESCRIPTION
X	D3467-041	SHROUD ASSEMBLY
1	D3467-043	FWD PLATE ASSEMBLY
1	D3467-045	AFT PLATE ASSEMBLY
1	D3467-047	COVER PLATE ASSEMBLY, L/H
1	D3467-048	COVER PLATE ASSEMBLY, R/H
18	AN3-3A	BOLT
18	AN960-10	WASHER
8	NAS679A3	NUT

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NO 28536

